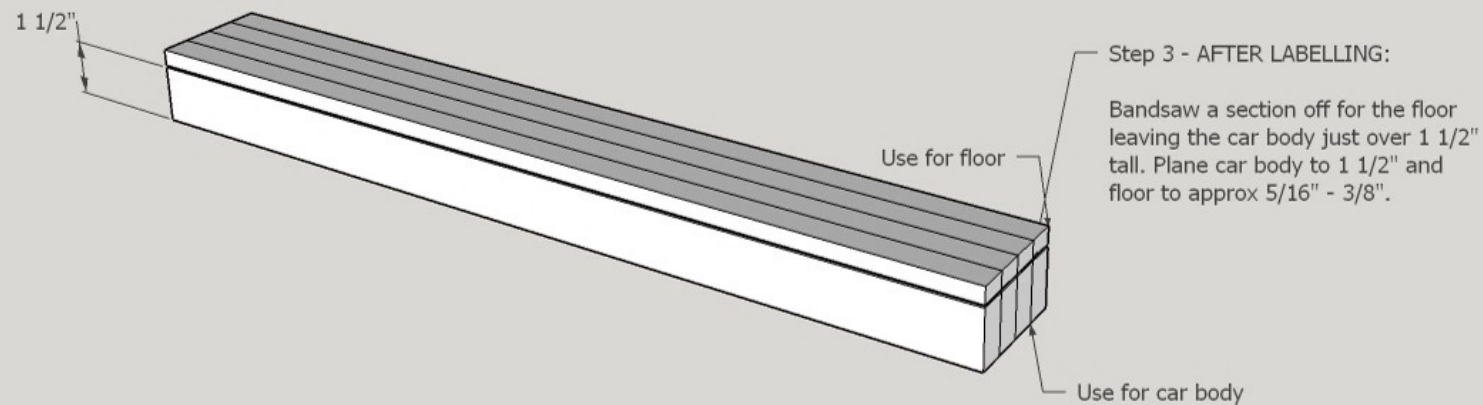


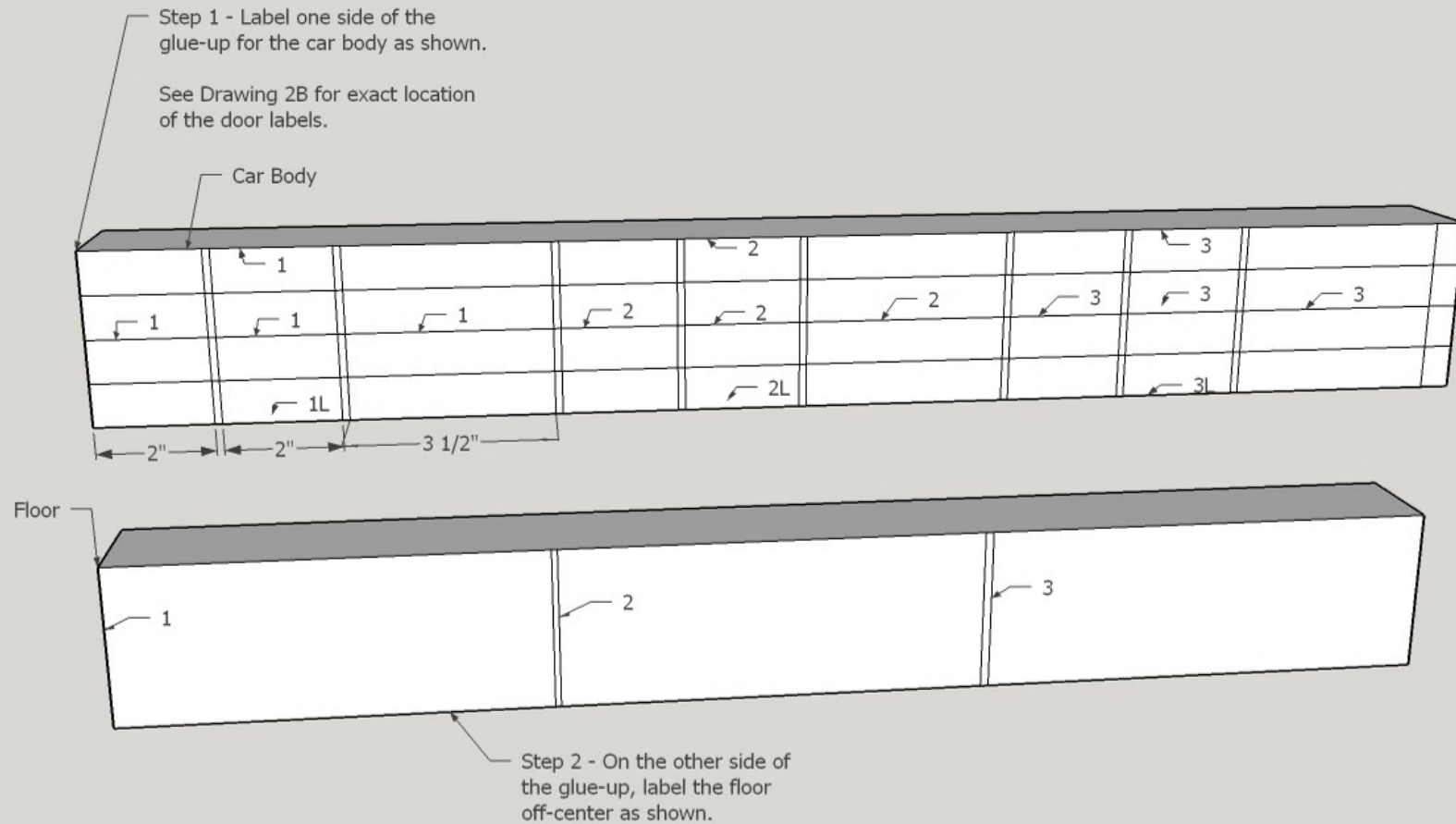
Step 2 - Label the top, bottom and door handle locations BEFORE Step 3 below (see drawings 2A, 2B & 2C)



Drawing 2A - Label the Car Body and the Floor

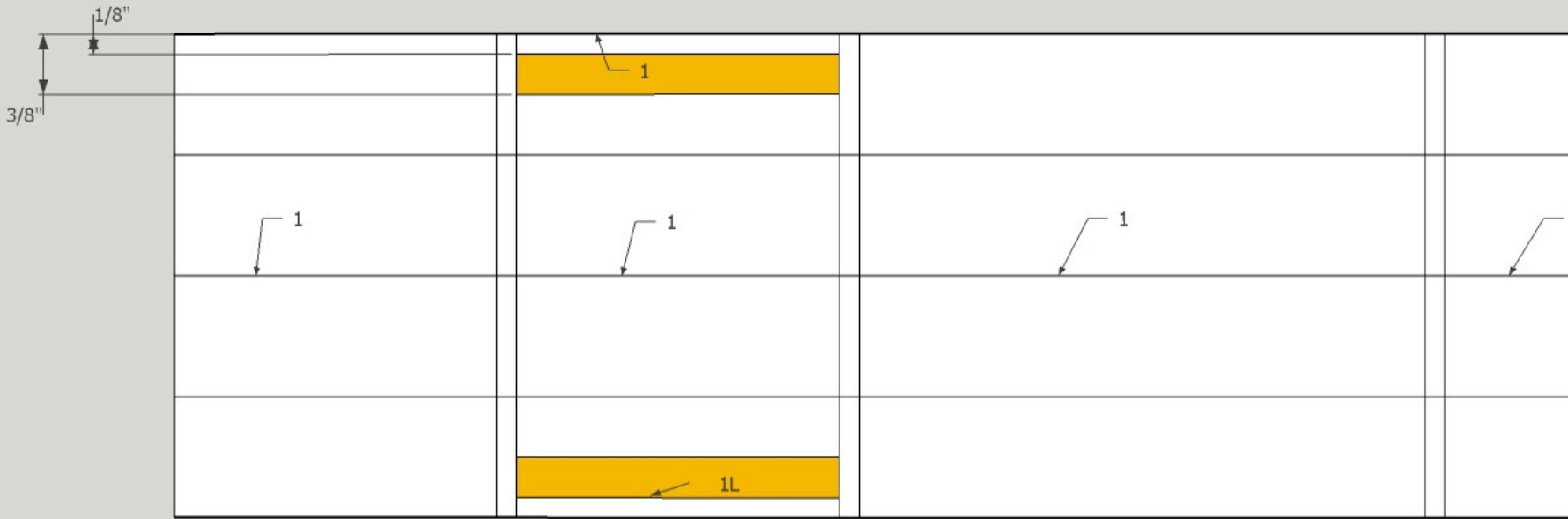
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Labelling is done before bandsawing the floor

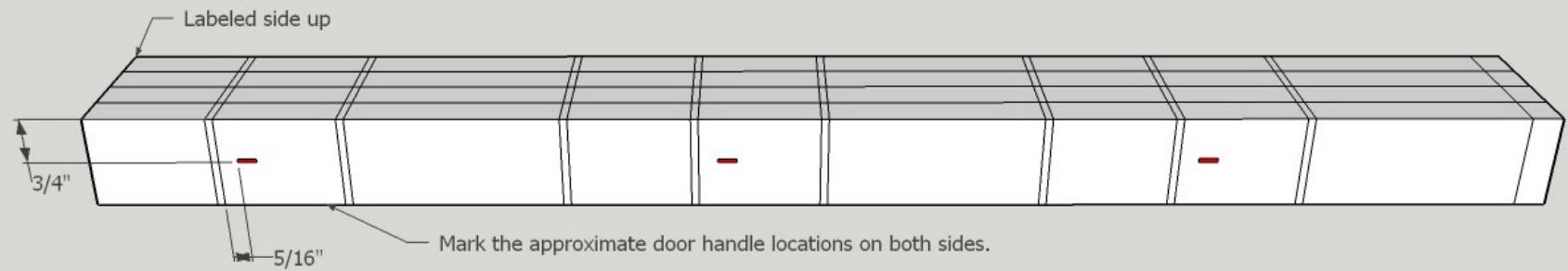


Drawing 2B - Label the Doors

Label the doors as shown; between 1/8" and 3/8" from each side. If the labels are outside this range, they will be milled off in later processing, making it difficult to reunite the doors with the hoods and trunks.

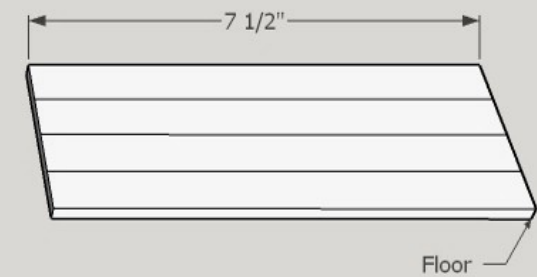
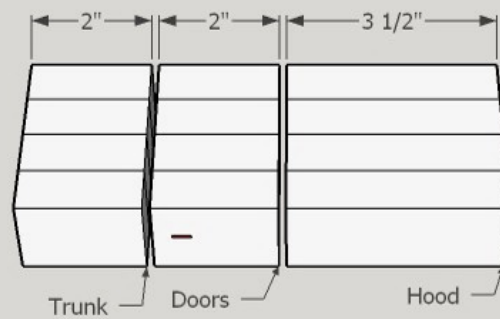
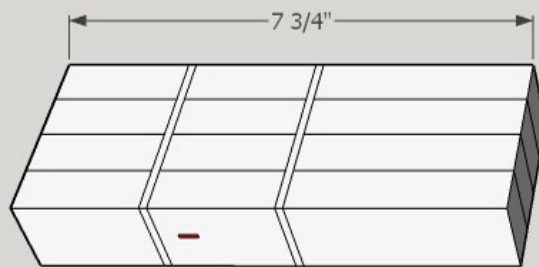


Drawing 2C - Marking Door Handle Location and Milling the 3 Sections



Using a table saw, cut the Car Body and Floor to the dimensions below.

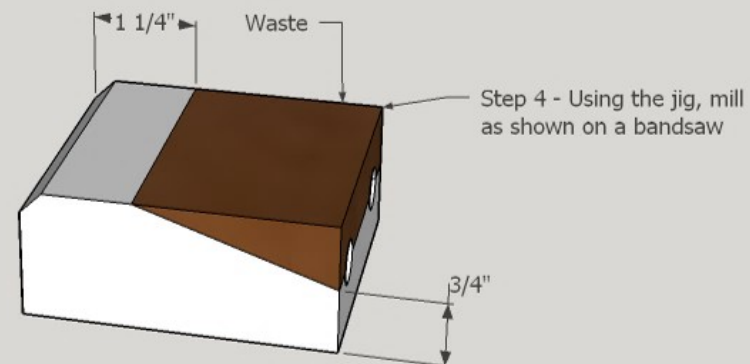
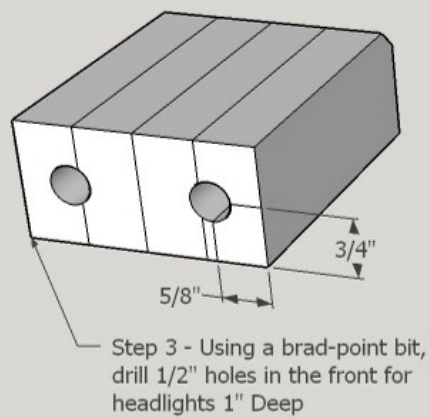
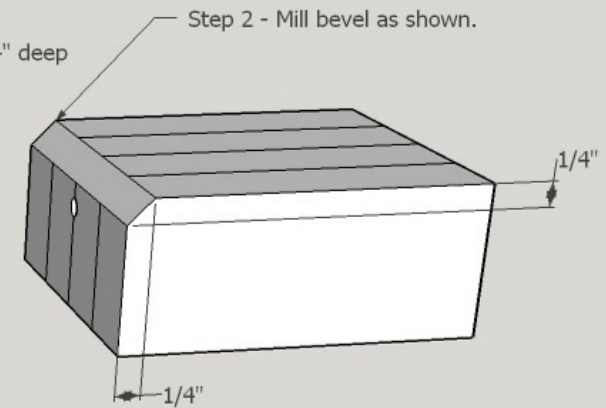
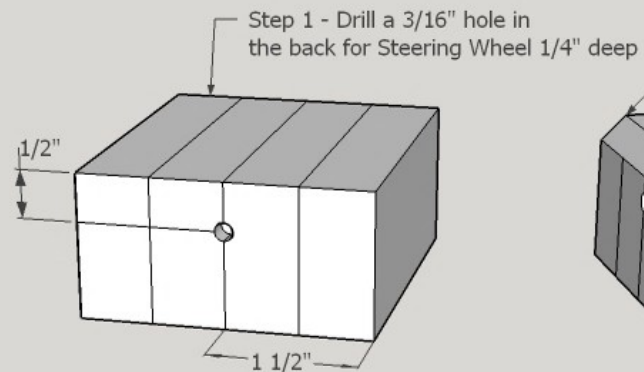
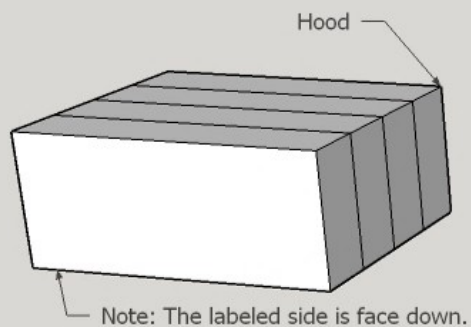
Cut the Floor to $7 \frac{1}{2}$ "



Drawing 3 - Milling the Hood

Note: The block has been flipped over and the labeled side is face down.

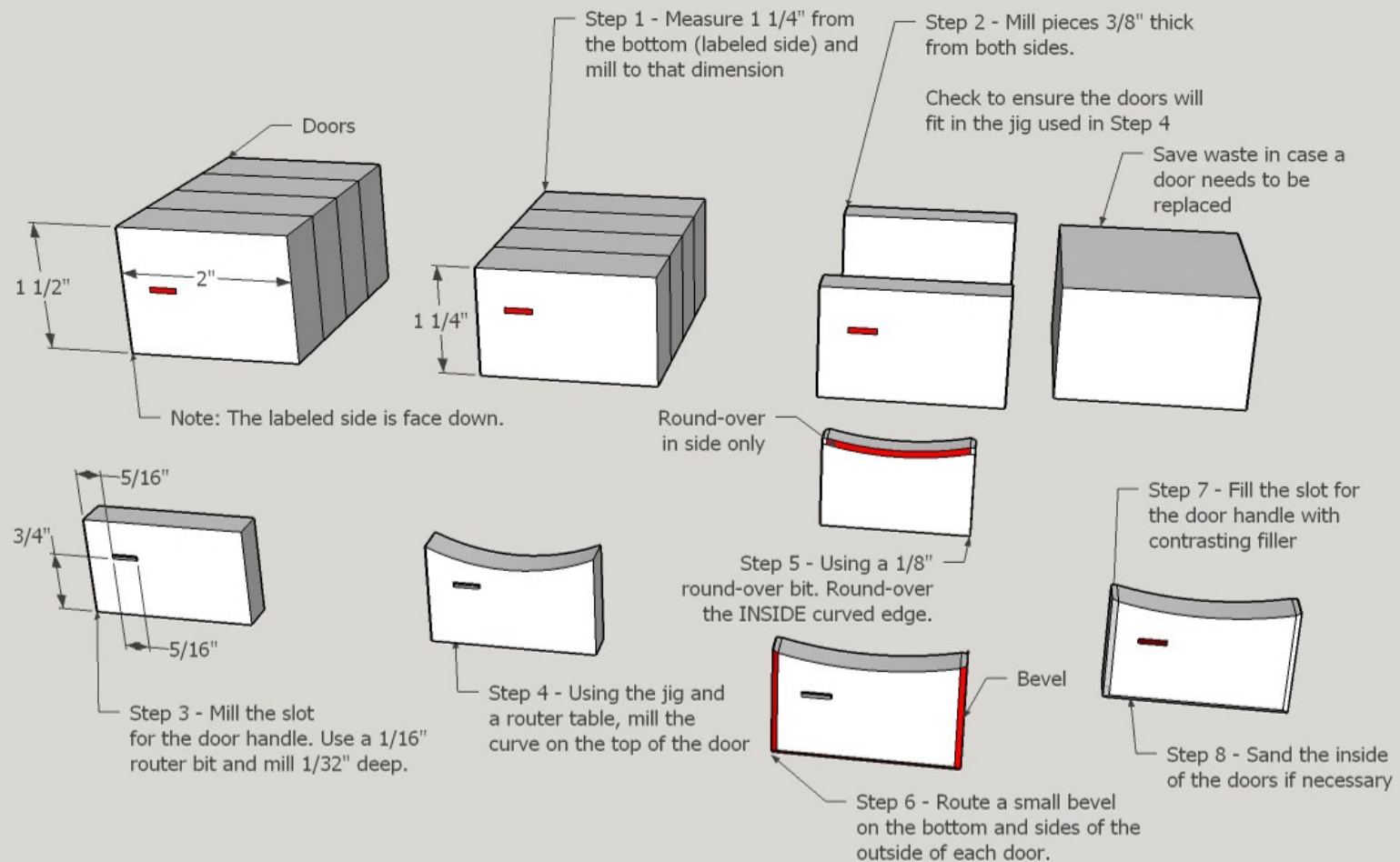
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Drawing 4 - Mill the Doors

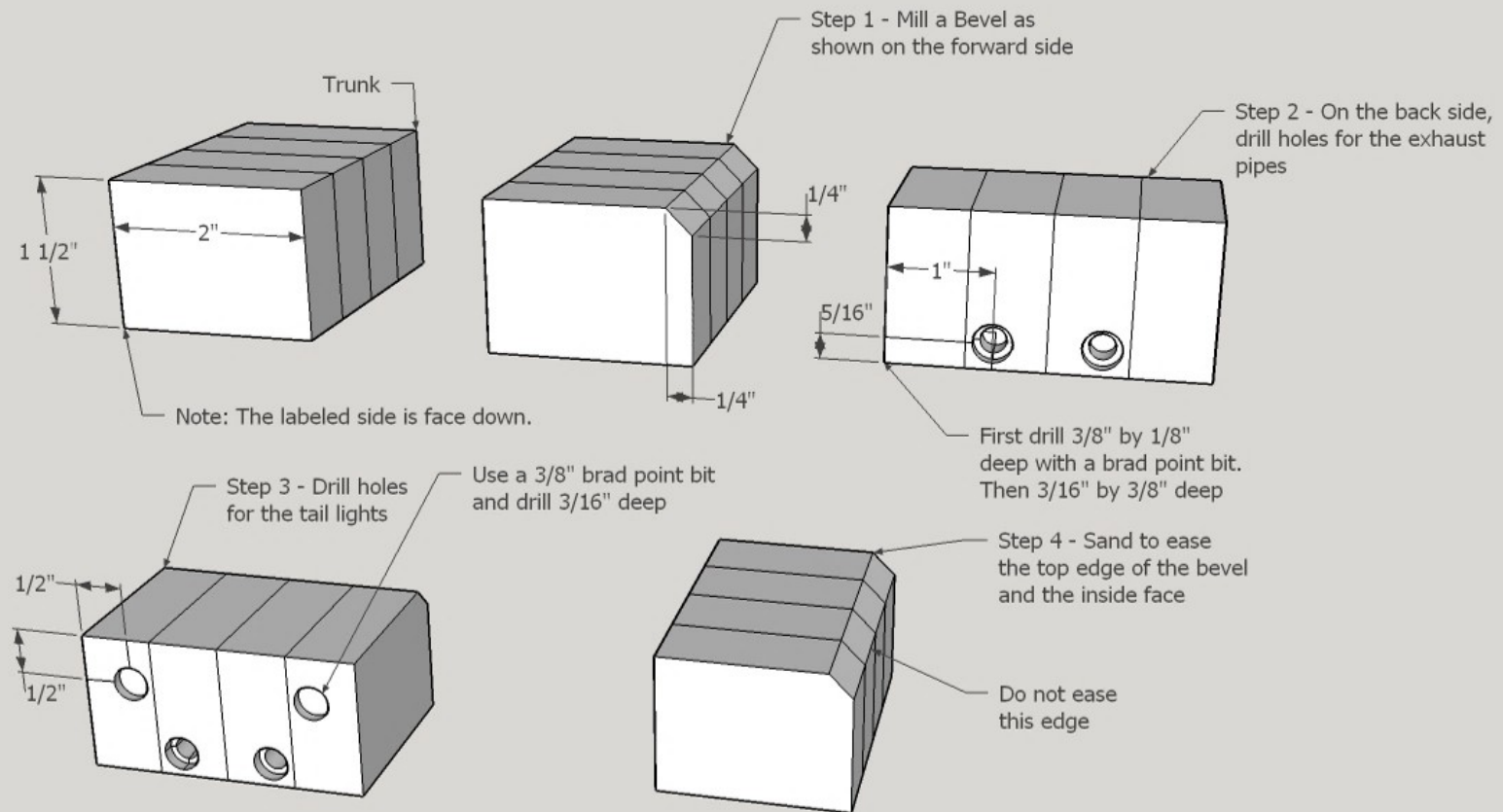
Note: The block has been flipped over and the labeled side is face down.

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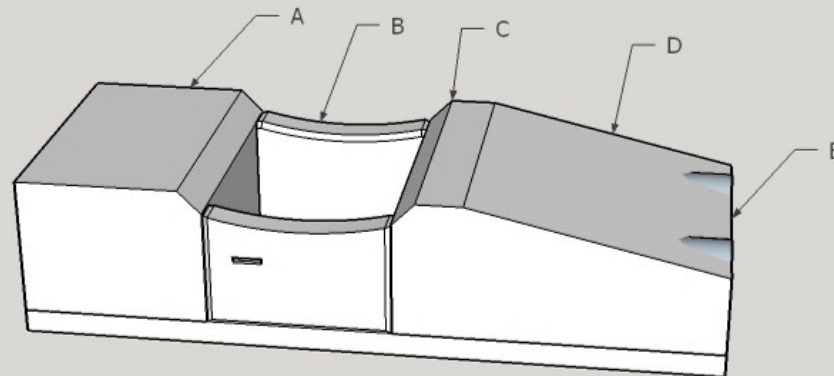
Drawing 5 - Mill the Trunk

Note: The block has been flipped over and the labeled side is face down.

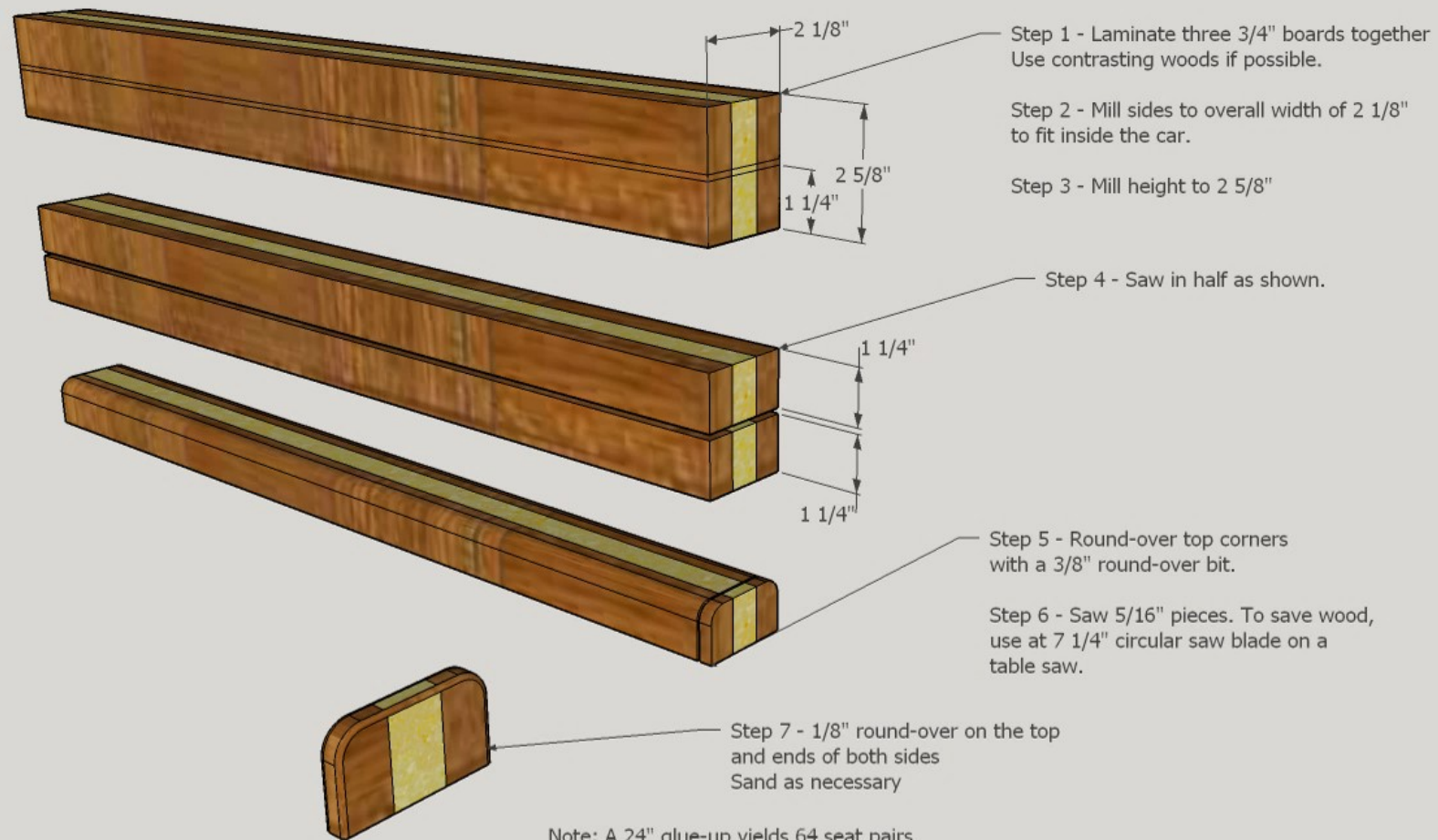


Drawing 6 - Shaping Assembled Body

- Step 1 - Round over ALL corners/edges with a 1/2" round-over bit. Note: This will not affect the top of the doors
Step 2 - Round over the edges of both sides labelled A, B, C, D and the front labelled E with a 3/4" round-over bit



Drawing 7 - Seats



Drawing 8 - Purchased Parts

Can be purchased from craftparts.com. Part Numbers listed below.

1. Wheels - 2" x 5/8" x 1/4" hole - TW2001
2. Axles - 1 1/4" x 7/32" - AP1005
3. Steering Wheels - 1 1/4" - STW125
4. 3/16" Dowels (for steering wheel attachment - BD9187)

Quantity per 100 cars:

1. Wheels - 400
2. Axles - 600 (400 for wheels + 200 for tail lights)
3. Steering Wheels - 100